

**Pocan® B7425 000000**  
**PBT-GB20**

Envalior

Injection Molding, 20% Glass Beads Reinforced, Excellent Surface Properties, Low Warpage

ISO 1043 PBT-GB20

Rheological properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt volume-flow rate, MVR	35	cm³/10min	ISO 1133
Temperature	260	°C	-
Load	5	kg	-
Molding shrinkage, parallel	2.1	%	ISO 294-4, 2577
Molding shrinkage, normal	2.1	%	ISO 294-4, 2577

Mechanical Properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	3300	MPa	ISO 527
Stress at Break	50	MPa	ISO 527
Strain at Break	6	%	ISO 527
Tensile Creep Modulus, 1h	3300	MPa	ISO 899-1
Tensile Creep Modulus, 1000h	2700	MPa	ISO 899-1
Impact Strength (Charpy), +23°C	35	kJ/m²	ISO 179/1eU
Impact Strength (Charpy), -30°C	25	kJ/m²	ISO 179/1eU
Notched Impact Strength (Charpy), +23°C	10	kJ/m²	ISO 179/1eA
Notched Impact Strength (Charpy), -30°C	10	kJ/m²	ISO 179/1eA
Puncture - maximum force, +23°C	365	N	ISO 6603-2
Puncture energy, +23°C	1.1	J	ISO 6603-2

Thermal Properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Melting Temperature (10°C/min)	225	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	70	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	170	°C	ISO 75-1/-2
Coeff. of Linear Therm. Expansion, parallel	100	E-6/K	ISO 11359-1/-2
Coeff. of Linear Therm. Expansion, normal	100	E-6/K	ISO 11359-1/-2
Burning Behav. at 1.5 mm Nom. Thickn.	HB	class	UL 94
Thickness tested	1.5	mm	-
Oxygen index	23	%	ISO 4589-1/-2

Electrical Properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Relative permittivity, 100Hz	3.8	-	IEC 62631-2-1
Relative permittivity, 1MHz	3.6	-	IEC 62631-2-1
Dissipation Factor, 100Hz	90	E-4	IEC 62631-2-1
Dissipation Factor, 1MHz	170	E-4	IEC 62631-2-1
Volume Resistivity	>1E13	Ohm*m	IEC 62631-3-1
Surface Resistivity	>1E15	Ohm	IEC 62631-3-2
Electric Strength	25	kV/mm	IEC 60243-1
Comparative tracking index	250	-	IEC 60112

Other Properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Water Absorption	0.4	%	Sim. to ISO 62
Humidity absorption	0.1	%	Sim. to ISO 62
Density	1440	kg/m³	ISO 1183

Material Specific Properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Viscosity number	130	cm³/g	ISO 307, 1157, 1628

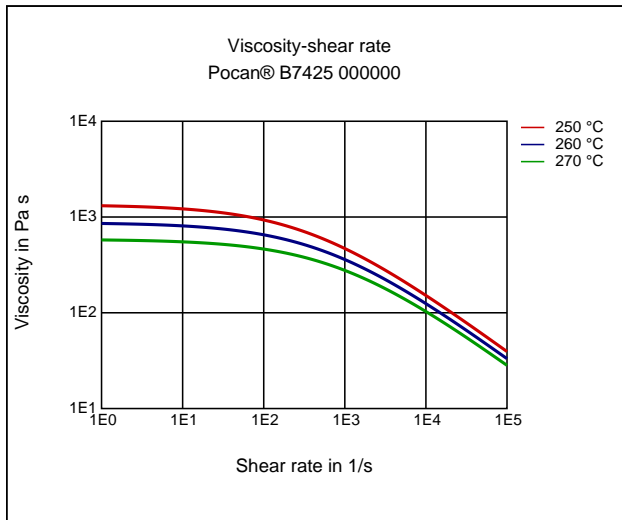
Test specimen production	Value	Unit	Test Standard
<b>ISO Data</b>			
Injection Molding, melt temperature	260	°C	ISO 294

Injection Molding, mold temperature 80 °C ISO 294

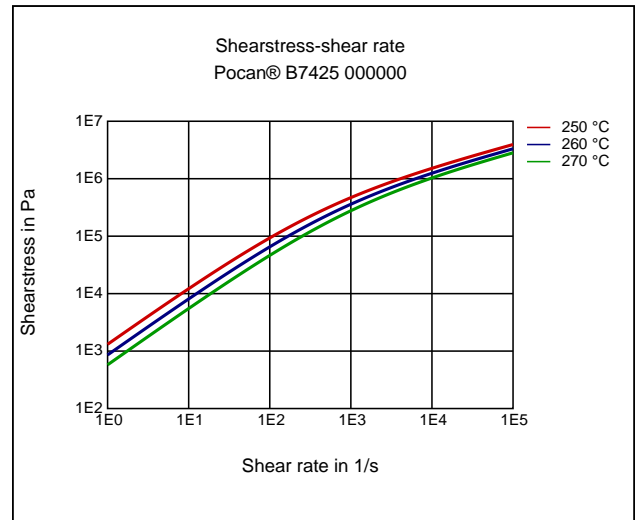
Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	4 - 8	h	-
Processing humidity	≤0.02	%	-
Melt temperature	250 - 270	°C	-
Mold temperature	80 - 100	°C	-

## Diagrams

### Viscosity-shear rate



### Shearstress-shear rate



## Characteristics

### Processing

Injection Molding

### Delivery form

Pellets

### Special Characteristics

Heat aging stabilized

### Features

Low Warpage

## Injection Molding

### PREPROCESSING

Residual moisture content: 0.00 - 0.02 %

Drying temperature circulating air dryer: 120 °C

Drying time circulating air dryer: 4 - 8 h

### PROCESSING

Melt temperature (Tmin - Tmax): 250 - 270 °C

Mold temperature: 80 - 100 °C

## Disclaimer

### Liability Exclusion

These guide values are measured and provided by the product manufacturer and have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions. M-Base has taken the guide values from the producer's original Technical Data Sheet. **ALBIS AND M-BASE ARE THEREFORE NOT RESPONSIBLE FOR THE ACCURACY OF THE GUIDE VALUES AND CANNOT GIVE ANY WARRANTY WITH REGARD TO THEIR CORRECTNESS.**

Any information given on the chemical and physical characteristics of our products, including, without limitation, technical advice on applications, whether verbally, in writing or by testing the product, is given to the best of our knowledge and in good faith and does not exempt the buyer from carrying out their own investigations and tests in order to ascertain the product's specific suitability for the purpose intended.

The buyer is solely responsible for confirming the suitability of the product for a particular application, its utilization and processing and must observe any applicable laws and government regulations. **NO EXPRESS OR IMPLIED RECOMMENDATION OR WARRANTY IS GIVEN WITH REGARD TO THE SUITABILITY OF THE PRODUCT FOR A PARTICULAR APPLICATION, SUCH AS, BUT NOT LIMITED TO, SAFETY-CRITICAL COMPONENTS OR SYSTEMS.**

**Healthcare uses:** the supply of any product by ALBIS for any medical, pharmaceutical or diagnostic application is conditional to an assessment by ALBIS in terms of compliance with ALBIS' internal risk management policy – even for products which are in general designated for use in Healthcare applications.

**Important:** irrespective of product type or designation, ALBIS does not recommend or support the use of any products it supplies which fall into the following medical, pharmaceutical or diagnostic application categories:

- risk class III applications according to EU directive 93/42/EEC
- any bodily implant application for greater than 30 days
- any critical component in any medical device that supports or sustains human life.

At all times, our standard terms and conditions of sale apply.